

## Technical Datasheet

**3½ in 9.2 lb/ft S13Cr-95 (UNS S41425)**

Clearance: Standard Bevel: 20°

### PIPE BODY CHARACTERISTICS

Nominal OD	3.500 in
Nominal ID	2.992 in
Min. Yield Strength	95 ksi
Nominal Wall Thickness	0.254 in
Minimum Wall Thickness	87.5 %
Drift	2.867 in

### CONNECTION PROPERTIES

Coupling OD (nominal)	3.929 in
Coupling ID (nominal)	2.922 in
Make-up Loss	3.325 in
Coupling Length	7.362 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

### CONNECTION PERFORMANCE

Tensile Yield Load	246 klb
Compression Yield Load	246 klb
Internal Yield Pressure	12 070 psi
External Pressure Resistance	12 080 psi
Max. Bending with Sealability	42 °/100 ft
Max. Structural Bending	124 °/100 ft
Max. Load on Coupling Face	55 klb

### TORQUE VALUES

Minimum Make-up torque	3 130 ft-lb
Optimum Make-up torque	3 480 ft-lb
Maximum Make-up torque	3 830 ft-lb
Minimum Shoulder Torque	180 ft-lb
Maximum Shoulder Torque	2 430 ft-lb
Maximum Operational Torque	3 830 ft-lb

**Box end finish: Cu-Plating Pin end finish: As machined Lubrication: API-Modified**



Connection qualified as per API RP 5C5 4th edition (2017) - CAL IV

**TUBACEX**  
GROUP